

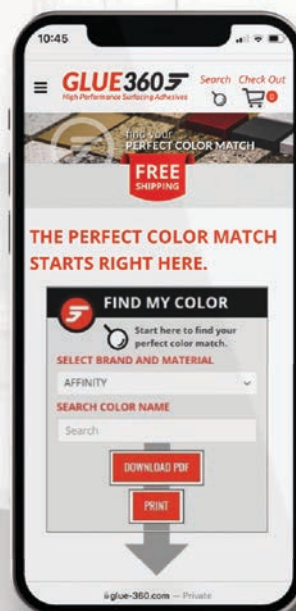


**ONCE YOU BOND WITH GLUE 360
YOU'LL STICK WITH US FOR LIFE.**

UNIVERSAL SEAMING ADHESIVE

GLUE 360® Universal Seaming Adhesive is a two-part methacrylate adhesive designed for seaming solid surface (acrylic and polyester), quartz and natural stone products. It is a 10:1 ratio, UV stable and non-yellowing acrylic adhesive.

GLUE 360® Universal Seaming Adhesive has a working time of 8-12 minutes at 72°F (22°C) and achieves fabrication strength in 20-25 minutes. Available in a wide variety of colors with thousands of color matches to the most popular surfacing brands all searchable online using the GLUE 360 color match guide.



**SUPERIOR COLOR
MATCHES TO ALL TOP
BRANDS! USE GLUE
360'S SMART MATCH
GUIDE TO SEARCH
MORE THAN 5,000
SURFACE COLORS.**

Our color matches cover
99% of the most commonly
used surfacing brands for the
ultimate in seamless joints.

PROPERTY	TYPICAL VALUE
Base:	Methyl Methacrylate
Shelf Life:	Guaranteed for 12 months from date of receipt**
Colors:	Various
Weight/ Gallon	8.9 lbs/ gal (adhesive) 8.86 lbs/gal (activator)
Mix Ratio	10:1 by volume
Viscosity	19,000 (adhesive)/ 25,000 (activator)
Working Time*	8 - 12 minutes
Fixture Time	20 - 25 minutes
Optimal Gap Size	0.01 - 0.125 in (0.254 - 3.2 mm)
Butt Joint Tensile Strength	3,000 - 3,500 psi
Flexural Strength (ASTM D790)	5,200 - 5,600 psi
Tensile Strength (ASTM D638)	4,400+ psi
Hardness - Barcol (ASTM D2583)	30 - 35
Formaldehyde	No urea formaldehyde added during adhesive manufacturing

* Working Time: The time elapsed between the moment Parts A and B of the adhesive system are combined and thoroughly mixed and the time when the adhesive is no longer usable. Times presented were tested at 72°F (22°C).

** Product is guaranteed for 12 months from date of receipt when properly stored at temperatures between 55°F (16°C) and 72°F (22°C). Long-term exposure above 72°F (22°C) will reduce the shelf life of the product. Prolonged exposure above 100°F (38°C) quickly diminishes the product reactivity and should be avoided. Shelf life can be extended to over 2 years when refrigerated 45°F (7°C) - 55°F (16°C). The product should never be frozen.

GLUE360

High Performance Surfacing Adhesives



- **High Strength & Fast Curing**
- **120+ Stocked Colors**
- **Over 5,000 Smart Color Matches**
- **Fast, Easy Online Ordering**
- **Same Day Shipping**



**PROUDLY MADE
IN THE USA**



**UNIVERSAL SEAMING ADHESIVE FORMULATED FOR
SOLID SURFACE, QUARTZ, NATURAL AND SINTERED STONE.**

FOR CONVENIENT ONLINE ORDERING:
www.GLUE-360.com

FOR FAST PHONE ORDERS:
833.360.3606



COLOR AND OPACITY SELECTOR

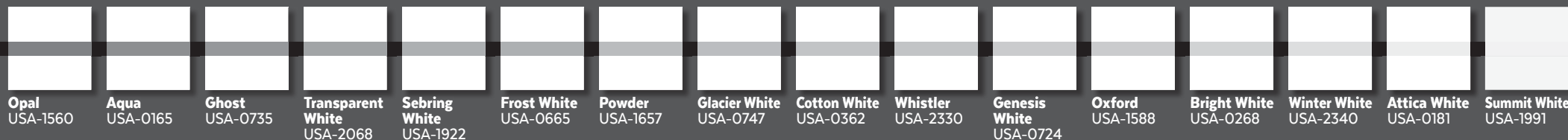
TRANSPARENCY CHIPS:

Each color has a specific opacity, providing either a more or less transparent parent glue seam. The box in each lower right corner indicates its degree of transparency. (Darker squares = more transparent. Lighter squares = less transparent.)

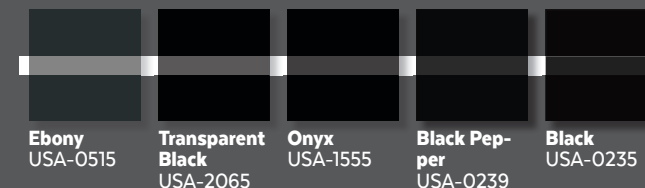
Glue 360 5

Color Name	USA Code
Almond	USA-0145
Aqua	USA-0165
Ash Grey	USA-0175
Attica White	USA-0181
Baja	USA-0205
Barista	USA-0210
Barley	USA-0218
Beaver Brown	USA-0226
Beige Olimpo	USA-0232
Black	USA-0235
Black Pepper	USA-0239
Blizzard	USA-0246
Blond	USA-0248
Blue Iceline	USA-0252
Cadet Grey	USA-0305
Camel	USA-0310
Caramel	USA-0312
Cargo	USA-0314
Caribbean	USA-0316
Castle Grey	USA-0320
Cement	USA-0325
Charcoal	USA-0333
Clear	USA-0347
Coal	USA-0349
Cobalt	USA-0351
Coffee	USA-0354
Cool	USA-0358
Cotton White	USA-0362
Diana Pearl	USA-0422
Ebony	USA-0515
Eggshell	USA-0533
Espresso	USA-0570
Fallow	USA-0608
Flint	USA-0652
Fog	USA-0655
Fossil	USA-0659
Frost White	USA-0665
Genesis White	USA-0724
Ghost	USA-0735
Glacier White	USA-0747
Granola	USA-0765
Graphite	USA-0768
Havana	USA-0813
Hazelnut	USA-0816
Hunter Brown	USA-0882
Husk	USA-0890
Ibis	USA-0918
Inkwell	USA-0950
Iron	USA-0967
Ivory	USA-0980
Jade	USA-1045
Lead Grey	USA-1220
Macchiato	USA-1308
Millstone	USA-1333
Mink	USA-1338
Mocha	USA-1351
Nimbus Grey	USA-1442
Off White	USA-1526
Onyx	USA-1555
Opal	USA-1560
Oxford	USA-1588
Pale Beige	USA-1610
Palm Desert	USA-1613
Parchment	USA-1616
Pearl	USA-1622
Peru	USA-1625
Pewter	USA-1628
Platinum	USA-1646
Plymouth Grey	USA-1649
Polar	USA-1652
Rust	USA-1878
Sabre Grey	USA-1905
Sand	USA-1910
Sebring White	USA-1922
Shadow	USA-1927
Shale	USA-1930
Silver	USA-1935
Silver Dollar	USA-1938
Slate	USA-1947
Smoke	USA-1954
Sterling	USA-1980
Toasty	USA-2050
Transparent Black	USA-2065
Transparent White	USA-2068
Truffle	USA-2072
Tuscan	USA-2075
Uba Tuba	USA-2116
Vanilla	USA-2206
Verde	USA-2225
Whistler	USA-2330
White Chocolate	USA-2335
Winter White	USA-2340

WHITES



BLACKS



< MORE TRANSPARENT | LESS TRANSPARENT >



**PROUDLY
MADE IN
THE USA**

VERSION
CODE: 0422

Due to printing limitations, colors shown are for representation only

FOR FAST PHONE ORDERS: 833.360.3606

